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Agrément Certificate 17/5394 Product Sheet 1

## WAVIN ATTENUATION AND INFILTRATION SYSTEMS

## **Q-BIC PLUS**

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Q-Bic Plus, comprising blue polypropylene modular units, for use either as below-ground storage tanks or as a soakaway to manage run-off water from impermeable surfaces.

(1) Hereinafter referred to as 'Certificate'.

#### **CERTIFICATION INCLUDES:**

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

### **KEY FACTORS ASSESSED**

**Hydraulic design** — data is provided in this Certificate to assist in the design of a below-ground water management system incorporating Q-Bic Plus (see section 6).

**Structural design** — the system has adequate strength and stiffness to resist short- and long-term loading when designed in accordance with this Certificate (see section 7).

Maintenance — data is provided in this Certificate to assist in planning the maintenance of a completed system (see section 11).

**Durability** — the system will have a service life of up to 60 years when installed in accordance with this Certificate (see section 12).

The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of First issue: 1 March 2017

Brian Chamberlain

B C Chambelian

Head of Technical Excellence

Claire Curtis-Thomas

Chief Executive

The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

British Board of Agrément Bucknalls Lane

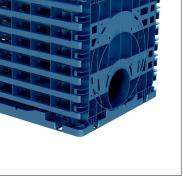
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# Regulations

In the opinion of the BBA, Q-Bic Plus, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):

## The Building Regulations 2010 (England and Wales) (as amended)

Requirement: H3(3) Rainwater drainage

Comment: The system can be used in a construction to satisfy this Requirement. See section 6 of this Certificate.

Regulation: 7 Materials and workmanship

Comment: The system components are acceptable. See section 12 and the *Installation* part of this Certificate.

## The Building (Scotland) Regulations 2004 (as amended)

Regulation: 8(1)(2) Durability, workmanship and fitness of materials

Comment: The system can contribute to satisfying this Regulation. See sections 11 and 12 and the *Installation* part of

this Certificate.

Regulation: 9 Building standards applicable to construction

Standard: 3.6 Surface water drainage

Comment: The system can contribute to a construction satisfying this Standard, with reference to clauses 3.6.1(1)(2) to

 $3.6.5^{(1)(2)}$ . See section 6 of this Certificate.

Standard: 7.1(a)(b) Statement of sustainability

Comment: The system can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and

therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.

Regulation: 12 Building standards applicable to conversions

Comment: All comments given for the system under Regulation 9, Standards 1 to 6 also apply to this Regulation, with

reference to clause 0.12.1(1)(2) and Schedule 6(1)(2).

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).

# The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation: 23(a)(i)(iii)(b) Fitness of materials and workmanship

Comment: The system is acceptable. See section 12 and the *Installation* part of this Certificate.

Regulation: 82 Rainwater drainage

Comment: The system can be used in a construction to satisfy this Regulation. See section 6 of this Certificate.

#### Construction (Design and Management) Regulations 2015

#### Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

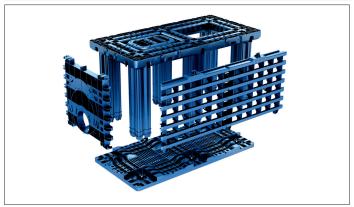
See sections: 1 Description (1.3), 3 Delivery and site handling (3.1) and 15 Procedure (15.1) of this Certificate.

# **Technical Specification**

## 1 Description

1.1 Q-Bic Plus consists of blue polypropylene injection moulded geocellular modular units which clip-in together to create a below-ground geocellular structure (see Figure 1).

Figure 1 System components



- 1.2 The system is available in two types:
- closed bottom plate for temporary water storage and management of water returned to the existing network. In
  this case the system is wrapped in a sealed geomembrane, which is protected by a geotextile
- open bottom plate for temporary water storage, to allow the gradual infiltration of water into the surrounding soil.
   The system is wrapped in a geotextile.
- 1.3 The overall unit dimensions and characteristics of Q-Bic Plus are shown in Table 1.

Table 1 Characteristics of Q-Bic Plus modular units	
Characteristic (unit)	Value
Unit dimensions per storage cell (nominal) (L x W x H) (mm)	1200 x 600 x 630
Unit volume per storage cell (nominal) (m³)	0.45
Unit dimensions of base plate (nominal) (L $\times$ W $\times$ H) (mm)	1200 x 600 x 70 <sup>(1)</sup>
Storage volume per storage cell (nominal) (m³)	0.436
Porosity (void ratio) (%)	95
Nominal components weights (kg)  — column unit  — side panel  — end plate	14.0 2.9 2.0
- closed bottom/attenuation	4.6
- open bottom/infiltration	3.5

<sup>(1)</sup> When the Base Plate is fitted to the Column Unit (on the bottom layer of a tank), then the effective height of the Base Plate is 30 mm.

- 1.4 160 mm diameter inlet/outlet pipework can be fitted directly to the system using the connection plate with the 160 mm diameter socket. An adaptor will be required for all other pipework. Q-Bic Plus can be installed with either external or vertical shaft connections. The connecting pipework and shafts for use with the system are outside the scope of this Certificate.
- 1.5 Ancillary items for use with the system (according to best practice), but outside the scope of this Certificate, are:
- adaptors and connecting pipework
- air vents
- inspection points
- inspection chamber modules
- silt traps and sediment separators
- permeable geotextile wrapped around each assembly when used for infiltration
- geomembrane wrapped around each assembly when used for storage (attenuation)
- protective geotextile wrapped around each assembly when used for storage (attenuation), to give added
  protection to the geomembrane
- granular material/coarse sand.

#### 2 Manufacture

- 2.1 The system components are injection-moulded using polypropylene to one specification.
- 2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:
- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.
- 2.3 The management system of Wavin UK (Holdings) Ltd has been assessed and registered as meeting the requirements of BS EN ISO 9001: 2008 by SGS UK Ltd (Certificate GB08/74586).

## 3 Delivery and site handling

- 3.1 The system is supplied to site in packs containing 32 base units.
- 3.2 Each pack of modular units carries a label bearing the system type, part number, operator's initials, individual pallet sequential number and date of manufacture. The bottom plates and the side panels are delivered to site in quantities of 16 units.
- 3.3 The packs should be carefully placed on level ground and should not be stacked on site. Loose individual units should not be stored more than two units high.

- 3.4 The modular units contain an inhibitor to resist the effects of ultraviolet light for up to six months. However, prolonged exposure to direct sunlight should be avoided.
- 3.5 The system components should not be stored near fuel bowsers, fuel tanks or other solvents, to avoid potential chemical damage.
- 3.6 The modular units are resistant to damage that could occur with normal handling. They should be stored away from the possibility of impacts by vehicles and other construction plant.

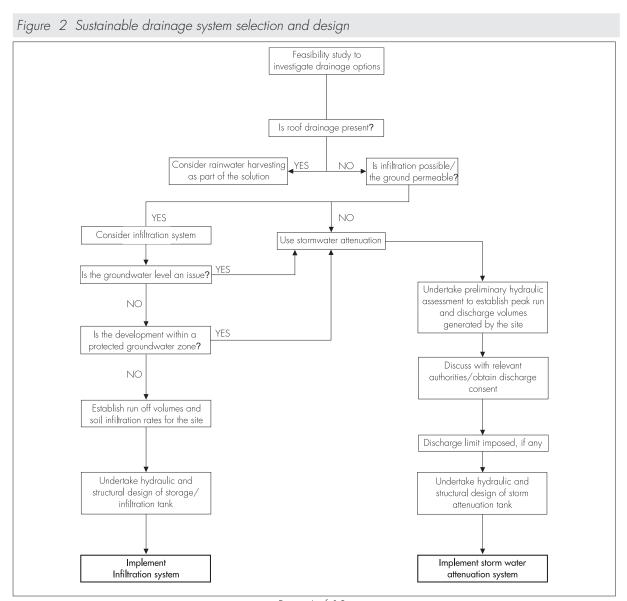
# Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Q-Bic Plus.

# **Design Considerations**

#### 4 General

- 4.1 The design of Q-Bic Plus must be in accordance with the Certificate holder's design guidelines. Guidance on the application of Sustainable Drainage Systems (SUDS) for new developments can be found in The National Planning Policy Framework and *The SUDS Manual* (C697) published by the Construction Industry Research and Information Association (CIRIA).
- 4.2 The system is satisfactory for the management of storm-water run-off from impermeable surfaces and can be used in three main ways (see Figure 2):
- infiltration water is stored within the system during rainfall, and allowed to drain away by soaking into the surrounding ground over a period of time after the rain has ceased
- attenuation water is stored within the system during rainfall and released at a reduced flow rate through a flow
  control device into an appropriate outfall. This reduces peak flows in the watercourse thereby minimising the risk of
  flooding
- a combination of infiltration and attenuation.



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- 4.3 The design of a system for a specific project must always be preceded by a detailed audit of the proposed site to establish:
- existing factors and considerations applicable to the site
- predicted factors relating to the site's use following the planned development, and the parameters within which the installation is required to function
- the type of function of application suggested by this audit.
- 4.4 Once the project criteria have been established from the site audit, there are two main parts to the design procedure of individual installations: hydraulic design and structural design.

## 5 Practicability of installation

The system is designed to be installed by a competent general builder or contractor experienced with this type of system.

## 6 Hydraulic design

#### Infiltration

#### Calculation principles



- 6.1 There are two approaches, either of which can be adopted: CIRIA Report 156 *Infiltration drainage* Manual of good practice or BRE Digest 365 Soakaway design. Further information on the design of SUDS may be obtained from *The SUDS Manual* (C697).
- 6.2 A simplified approach can be used on a small site (ie a single-house development), where detailed site infiltration rate information may not be required or available (see Table 2). In Approved Document H, a storage volume equal to the area to be drained multiplied by 10 mm, for areas up to 25 m², is allowed. Beyond this size, design should be carried out in accordance with BS EN 752 : 2008 or BRE Digest 365. BS EN 752 : 2008 suggests a storage volume equal to 20 mm multiplied by the area to be drained. In Scotland, guidance for the design of single-house soakaways is given in Mandatory Standard 3.6, clause 3.6.5<sup>(1)</sup>.
- (1) Technical Handbook (Domestic).

Table 2 Simplified soakaway design for single-house development(1)

Number of units	Storage volume (m³)	Max area drained (m²)
1	0.43	25(2)
2	0.87	43(3)
3	1.30	65(3)
4	1.73	87(3)
5	2.16	108(3)
6	2.60	130(3)

When doubt exists over suitability of ground for infiltration permeability, figures should be derived by test (see BRE Digest 365).

6.3 When the BRE or CIRIA approach is used, the design volumes and areas for trench or cuboid type installations can be found in Tables 3 and 4 of this Certificate.

Table 3 Data for use in hydraulic design — one unit wide trench configuration

Number of units high	Storage volume (m³) per metre length of trench	Total area (m²) of both sides of tank per metre length	Area beneath system (m²) per metre length of trench
1	0.36	1.26	0.60
2	0.71	2.46	0.60

<sup>(2)</sup> In accordance with Approved Document H.

<sup>(3)</sup> In accordance with BS EN 752: 2008, clause NA 4.4.8.

Table 4 Data for use in hydraulic design — three-dimensional systems, two units high

System	2 ur	nits wide (0.6 m	side)	4 un	its wide (0.6 m	side)	8 un	its wide (0.6 m	side)
length (number of units long) (1.2 m side)	Volume (m³)	Area around sides and ends (m²)	Area under base (m²)	Volume (m³)	Area around sides and ends (m²)	Area under base (m²)	Volume (m³)	Area around sides and ends (m²)	Area under base (m²)
1	1.70	5.90	1.44	3.40	8.86	2.88	6.79	14.76	5.76
2	3.37	8.86	2.88	6.79	11.81	5.76	13.59	17.71	11.52
4	6.73	14.76	5.76	13.59	17.71	11.52	27.18	23.62	23.04
8	13.46	26.57	11.52	27.18	29.52	23.04	54.35	35.42	46.08
10	16.83	32.47	14.40	33.97	35.42	28.80	67.94	41.33	57.60
100	168.26	298.15	144.00	339.72	301.10	288.00	679.43	307.01	576.00

6.4 For calculations, the size and volume of the units are given in Table 1. The total areas of the base and sides are required for use in conjunction with soil infiltration rates to enable the overall size of the tank to be calculated (see also section 8.6), as water is absorbed through the geotextile soil interface. Storage volume is 95% of the total volume. As an example, using Table 4, for a typical system 2 units wide (1.2 m), 10 units long (12 m) and 2 units high (1.23 m), the volume is 16.83 m³. The vertical area along the sides and ends of the system is 32.47 m² and the area under the base of the system is 14.40 m<sup>2</sup>.

#### Attenuation

### Calculation principles

6.5 The anticipated total run-off water volume from the site is estimated. The most commonly-used method for evaluating storm rainfall events in the UK is the Wallingford Procedure, by which the total rainfall level of storms, over defined time periods, ranging from five minutes up to 48 hours, is assessed. The allowable discharge rate from the site to an appropriate outfall is established, but will normally be set by the Environment Agency, Scottish Environmental Protection Agency or Planning Authorities. The volume to be stored underground in the system is then determined and the number of units needed to contain the volume is calculated on the basis that the storage volume is equal to 95% of the total volume of the system.

#### **Connections**



6.6 Pipe connections are made to the system using either a connection plate or an adaptor (outside the scope of this Certificate).

6.7 It is recommended that all connections into storage applications (using a geomembrane) are made using a flange adaptor. Adhesive or double-sided tape must be used between the geomembrane and flange adaptor to ensure a watertight seal.

#### Manifold design



6.8 If the anticipated design flow is greater than the hydraulic capacity of a single connection pipe, the flow may be split between a number of pipes from an adjacent manhole. The system designer should ensure that the number and size of the pipe connections is sufficient to convey the anticipated design flow without restriction.

#### Flow control

6.9 When the system is used for attenuation purposes, the outflow from the system must be controlled to comply with the discharge rate consent of the site. The main methods to achieve outflow control are orifice plate, vortex valve or small pipe. Comparative features and benefits of these various control flow devices should be considered prior to selection.

#### Outflow positioning and head calculations

6.10 The invert level of the outflow pipe should be flush with the top of the base plate to allow the system to drain. As the system fills, a depth of water develops on the upstream side of the outflow control. For a system with two layers of units, this depth is 1.23 m when the units are full, creating a driving head to push the flow through the control device. For design purposes, the head used in calculations is taken as that at the invert line of the outflow device.

#### 7 Structural design

- 7.1 The structural design of each installation incorporating the system should be carried out by a suitably-qualified and experienced engineer.
- 7.2 Guidance on the design and installation of systems incorporating the units can be found in CIRIA Report C680 Structural design of modular geocellular drainage tanks. Consideration should be given to the effects of cumulative deflection in systems comprising several layers of units.

- 7.3 The system can be placed under a wide variety of landscaped, lightly-trafficked and, under certain circumstances, heavily-trafficked areas (see Table 9).
- 7.4 Care should be taken when the system is used for infiltration below trafficked areas and close to structures. It is important to ensure that the infiltrating water will not soften the soils or cause loss of fines and settlement.
- 7.5 The engineer responsible for the design of the installation must confirm that the ground-bearing capacity at the formation level is sufficient for the proposed operational loads. In areas of weak or compressible soils, advice should be sought from a geotechnical engineer.
- 7.6 A suitably-qualified and experienced engineer must also decide which type of bottom plate is necessary, see Tables 9 and 10, for attenuation and infiltration applications due to the installation depth.
- 7.7 When the system is wrapped in an impermeable geomembrane and placed below the groundwater table, flotation may occur. To prevent this, the weight of the soil over the top of the units must be greater than the uplift force caused by the unit's buoyancy in the water. This can be achieved with most types of fill provided the depth of cover fill is equal to, or greater than, the depth of penetration of the units below groundwater level.

#### Performance characteristics

7.8 Characteristic compressive strength at the yield point and elastic deflection values for the system have been determined from independent, short-term tests (see Table 5).

Table 5 Short-term performance values	
Performance characteristic (unit)	Value
Closed bottom plate characteristic compressive strength at the yield point (kN·m <sup>-2</sup> )  - vertical loading on top face - lateral loading on side face short-term elastic deflection (mm per kN·m <sup>-2</sup> ) (applied load)  - vertical loading on top face - lateral loading on side face	325 108 1 per 33.15 1 per 16.16
Open bottom plate characteristic compressive strength at the yield point (kN·m <sup>-2</sup> ) – vertical loading on top face – lateral loading on side face short-term elastic deflection (mm per kN·m <sup>-2</sup> ) (applied load) – vertical loading on top face – lateral loading on side face	325 70 1 per 33.15 1 per 14.74

7.9 Creep tests indicate that the long-term vertical deflection may be estimated from the equations shown in Table 6. This is valid for loads up to 274 kN·m<sup>-2</sup> for durations of up to 60 years at 20°C.

Table 6 Equations for estimation of long-term deflection						
For loads up to: $(kN \cdot m^{-2})$	Equation for estimation of long-term deflection					
68	Vertical deflection = 0.6384 Ln [time] + 4.6938					
137	Vertical deflection = 1.4510 Ln [time] + 3.7879					
204	Vertical deflection = 2.6888 Ln [time] + 10.277					
274	Vertical deflection = $5.5501$ Ln [time] + $9.167$					
35	Lateral deflection = 0.4313 Ln [time] + 2.3829					

7.10 The partial load and material factors are given in Table 7, as defined in CIRIA Report C680.

Table 7 Partial factors for loads and safety factor for materials								
Description Ultimate limit state Serviceability limit state								
Partial factors for loads vertical dead-load ( $F_{\rm el}$ ) earth pressure (horizontal) + hydrostatic (horizontal) load ( $F_{\rm ep}$ ) imposed live-load ( $F_{\rm ll}$ )	1.40 1.35 1.60	1.00 2.00 1.00						
Partial safety factors for materials $(F_m)$ 2.75 1.50								

Note: Where applicable, additional factors should be considered for dynamic factor and material factors for creep/fatigue.

7.11 Example maximum installation depths and minimum depths of cover, calculated as described in this Certificate and in accordance with CIRIA Report C680, are shown in Tables 8, 9 and 10 of this Certificate. For soakaways serving a single-house, the system is located below a garden a minimum of 5 m from the building, inaccessible to motor vehicles.

Table 8 Design criteria for use of the system as a soakaway for a single-house 11

Design criteria (m)	Value (m)		
closed bottom plate maximum depth to base of units minimum cover depth	4.12 0.30 <sup>(2)</sup>		
open bottom plate maximum depth to base of units minimum cover depth	2.85 0.30 <sup>(2)</sup>		

<sup>(1)</sup> The following assumptions apply:

- soakaway constructed in sandy gravels with a soil weight not exceeding 20 kN·m<sup>-3</sup> and angle of shearing resistance for surrounding soil not less than 38°
- groundwater at least one metre below the base of the units
- soakaway located beneath small gardens or landscaped areas, no vehicles in accordance with Table 4.2 of CIRIA Report C680.
- (2) CIRIA Report C680 recommends a minimum cover of 500 mm where drive-on movers may be used.

7.12 For installations below landscaped areas, lightly-trafficked areas and low-speed roads, the information given in Tables 9, 10 and 11 is only applicable in temperate climate conditions, such as those in the UK. Site-specific calculations should be carried out for configurations and prevailing ground conditions other than those shown.

Table 9 Maximum installation depths (m) (to base units) — closed bottom plate

Soil description	Soil weight	weight internal		No groundwater present			Groundwater present (1.0 m below ground level)		
	(kN·m <sup>-3</sup> )	friction (degrees)	Car parks <sup>(1)</sup>	Landscaped areas <sup>(2)</sup>	Low-speed roads (<15 mph) <sup>(3)</sup>	Car parks <sup>(1)</sup>	Landscaped areas <sup>(2)</sup>	Low-speed roads (<15 mph) <sup>(3)</sup>	
Over consolidated stiff clay	20	24	2.51	2.51	n/a	2.51	2.51	n/a	
Silty sandy clay	19	26	2.85	2.85	n/a	2.66	2.66	n/a	
Loose sand and gravel	18	30	3.53	3.53	3.00	2.89	2.89	n/a	
Medium dense sand and gravel	19	34	3.94	3.94	3.00	2.98	2.98	n/a	
Dense sand and gravel	20	38	3.97	4.12	n/a	3.07	3.07	n/a	

- (1) Car parks: cars or light vehicles up to 9000 kg (GVW) in accordance with Table 4.2 of CIRIA Report C680.
- (2) Landscaped areas where drive-on mowers are used in accordance with Table 4.2 of CIRIA Report C680.
- (3) Low-speed roads (<15 mph): vehicles up to 60000 kg GVW (eg articulated lorries) in accordance with Table 4.2 of CIRIA Report C680. Notes:
  - $\bullet$  calculations based on systems constructed from two layers of Q-Bic Plus modular units
  - $\bullet$  weight of ground water taken as 10 kN·m $^{-3}$
  - angle of spread of wheel loadings taken as 27° in car parks with asphaltic surfacing and angle of internal friction of soil in landscaped areas
  - no account is taken of accidental loading
  - ground surface in vicinity of system assumed to be level
  - formation below system assumed to have adequate bearing capacity
  - partial load and material factors are defined in Table 7 of this Certificate
  - values for distributed load and concentrated wheel loads/contact areas as defined in Table 4.2 of CIRIA Report C680
  - the maximum depth has been calculated for lateral creep loads up to 25% of the horizontal characteristic strength.

Table 10 Maximum installation depths (m) (to base units) — open bottom plate

Soil description	Soil weight	Angle of internal	ernal		Groundwater present (1.0 m below ground level)			
	(kN·m <sup>-3</sup> ) friction Car po	Car parks <sup>[1]</sup>	Landscaped areas <sup>(2)</sup>	low-speed roads (<15 mph) <sup>(3)</sup>	Car parks <sup>(1)</sup>	Landscaped areas <sup>(2)</sup>	Low-speed roads (<15 mph) <sup>(3)</sup>	
Over consolidated stiff clay	20	24	n/a	n/a	n/a	n/a	1.76	n/a
Silty sandy clay	19	26	n/a	1.81	n/a	n/a	1.86	n/a
Loose sand and gravel	18	30	2.24	2.21	n/a	n/a	2.06	n/a
Medium dense sand and gravel	19	34	2.50	2.48	n/a	n/a	2.11	n/a
Dense sand and gravel	20	38	2.06	2.85	n/a	2.19	2.21	n/a

- (1) Car parks: cars or light vehicles up to 9000 kg (GVW) in accordance with Table 4.2 of CIRIA Report C680
- (2) Landscaped areas where drive-on mowers are used in accordance with Table 4.2 of CIRIA Report C680.
- (3) Low-speed roads (<15 mph): vehicles up to 60000 kg GVW (eg articulated lorries) in accordance with Table 4.2 of CIRIA Report C680.
  - $\bullet$  calculations based on systems constructed from two layers of Q-Bic Plus modular units
  - $\bullet$  weight of ground water taken as 10 kN·m<sup>-3</sup>
  - angle of spread of wheel loadings taken as 27° in car parks with asphaltic surfacing and angle of internal friction of soil in landscaped areas
  - no account is taken of accidental loading
  - ground surface in vicinity of system assumed to be level
  - formation below system assumed to have adequate bearing capacity
  - partial load and material factors are defined in Table 7 of this Certificate
  - values for distributed load and concentrated wheel loads/contact areas as defined in Table 4.2 of CIRIA Report C680
  - the maximum depth has been calculated for lateral creep loads up to 25% of the horizontal characteristic strength.

Table 11 Minimo	um cover depth (m)			
	Landscaped areas <sup>[1]</sup>	Car park with vehicle mass <3000 kg <sup>(2)</sup>	Car park with occasional vehicle mass <9000 kg <sup>(3)</sup>	Vehicles up to 60000 kg GVW <sup>(4)</sup>
Minimum cover depth required (m)	0.30(5)	0.50	0.93	1.74

<sup>(1)</sup> Landscaped areas where drive-on mowers are used in accordance with Table 4.2 of CIRIA Report C680.

- (3) Car parks: cars or light vehicles up to 9000 kg (GVW) in accordance with Table 4.2 of CIRIA Report C680.
- (4) Low-speed roads (<15 mph), vehicles up to 60000 kg GVW (eg articulated lorries) in accordance with Table 4.2 of CIRIA Report C680.
- (5) CIRIA C680 recommends a minimum cover of 500 mm where drive-on mowers may be used.

#### Notes:

- calculations based on systems constructed from two layers of Q-Bic Plus modular units
- soil weight and angle of internal friction of the soil above the system taken as 20 kN·m<sup>-3</sup> and 38° respectively
- calculations based on there being no groundwater present
- angle of spread for wheel loads taken as 27° in car parks with asphaltic surfacing and angle of internal friction of soil in landscaped areas
- no account is taken of accidental loading
- ground surface in vicinity of system assumed to be level
- formation below system assumed to have adequate bearing capacity
- partial load and material factors are defined in Table 7 of this Certificate
- values for distributed and concentrated wheel loads/contact as defined in Table 4.2 of CIRIA Report C680.

## 8 Geotextiles and geomembranes

#### Infiltration

- 8.1 The system requires a geotextile wrapping when used as an infiltration system to prevent:
- silt that may be contained in the surface water run-off contaminating the surrounding soil, in addition to reducing its permeability
- surrounding soil from entering the units.
- 8.2 The selection of an appropriate geotextile requires careful consideration (see section 8.6).

#### Attenuation

- 8.3 The system requires a sealed geomembrane wrapping to create an attenuation storage system, to prevent:
- the release of surface water into the surrounding ground
- inflow of groundwater that may overload downstream systems and contain pollutants on contaminated sites.
- 8.4 Site conditions may also require the use of an additional thick, protective geotextile to prevent puncture or excessive strain in the geomembrane. Further advice should be sought from the geomembrane manufacturer.

<sup>(2)</sup> Driveways to individual houses and car parks with height barriers to limit vehicle size, cars up to 3000 kg GVW (eg people carrier) in accordance with Table 4.2 of CIRIA Report C680.

8.5 Selection of an appropriate geomembrane requires careful consideration (see section 8.7).

#### Specification of geotextile

- 8.6 The selection of an appropriate geotextile for a specific Q-Bic Plus system should be considered carefully, particularly with reference to the surrounding soil properties and required performance. Points to consider are:
- pore size this should be designed and specified to assist infiltration and prevent migration of fine soil particles
- permeability and breakthrough head the geotextile should not limit flow of water in the system, and should have a similar or greater permeability than the surrounding ground
- puncture resistance the geotextile must be able to resist piercing by potentially sharp objects, eg stones in the soil
- tensile strength the geotextile should have sufficient strength to resist any imposed forces, eg from traffic
- specialist advice should be sought if surrounding soil characteristics exhibit a high degree of fines/low infiltration capacity and/or there is risk of damage from ground contaminants.

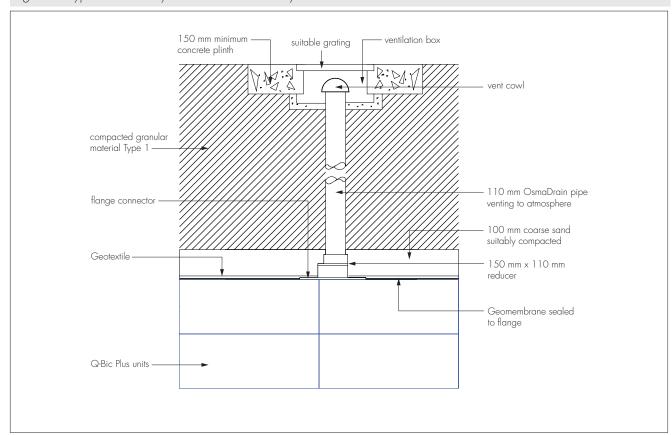
#### Specification of geomembrane

- 8.7 The specification and selection of the impermeable geomembrane must be appropriate for the proposed installation, to ensure that it performs to the level required. It is essential that the specified material:
- withstands the rigours of installation
- resists puncture
- resists multi-axial elongation stress and strains associated with settlement
- resists environmental stress cracking
- resists damage from ground contaminants
- remains intact for the full design life.
- 8.8 A geomembrane less than 1 mm thick is unlikely to meet these criteria (except in shallow, domestic installations), and is not recommended for use with the system. For further details the Certificate holder's advice should be sought.
- 8.9 All joints must be sealed using proprietary techniques recommended by the manufacturer. Advice on seam testing procedures is given in CIRIA Report SP 124: 1996 Barriers, liners and cover systems for containment and control of land contamination.

#### 9 Venting

Adequate venting (see Figure 3) must be provided to the system. One 110 mm diameter air vent is required per 7500 m² of impermeable catchment area to be drained.

Figure 3 Typical air vent system — not covered by this Certificate



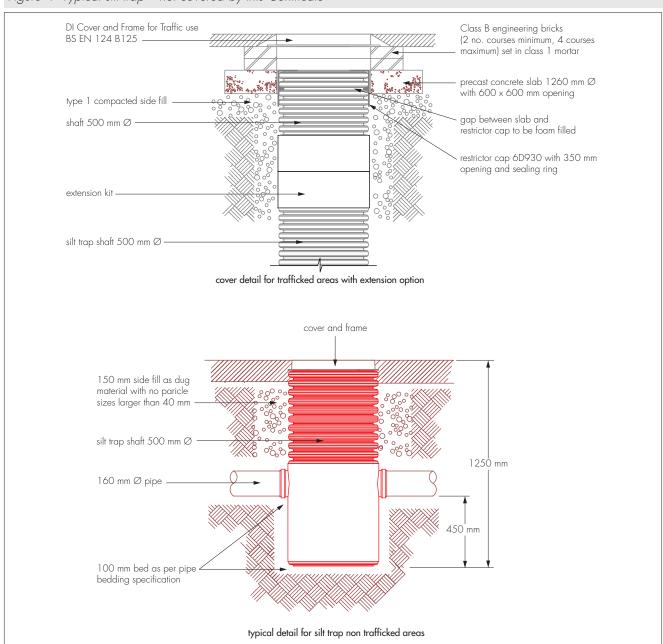
#### 10 Resistance to chemicals

- 10.1 Data indicate that the system components are suitable for use in contact with chemicals likely to be found in rainwater
- 10.2 An assessment of the suitability for use of Q-Bic Plus units on brownfield sites should be made, only after a suitable site investigation, to determine the possibility of chemical attack. Particular care must be taken where acids and organic solvents are present at high concentrations. Further information can be obtained from the Certificate holder.

#### 11 Maintenance

- 11.1 The owner of the structure is responsible for its maintenance.
- 211.2 For soakaways to individual houses, the only necessary maintenance of the system is to keep all gullies clear of debris, such as leaves.
- 11.3 For large installations, or where the receiving waters are environmentally sensitive, a programme of regular inspections should be established to prevent siltation of the system which, if allowed to develop, would reduce its effectiveness. The system should also be inspected after every major storm event.
- 11.4 It is recommended that a silt trap or sediment removal separator be installed upstream of the inlet pipework to the system (see Figure 4). A maintenance plan must be in place for regular cleaning of all traps and sumps to ensure correct performance. Silt traps and sediment removal separators for use with the system are outside the scope of this Certificate.

Figure 4 Typical silt trap – not covered by this Certificate



11.5 For all flow control devices it is good practice to incorporate access (via a manhole or similar) to the location of the pipe entry, orifice or vortex control. This will enable easy removal of any blockage. The orifice itself may be protected by a debris screen.

11.6 Paved surface areas above an installation should be inspected at the same time as internal inspections, to ensure that the units continue to provide the required structural support.

## 12 Durability



The structural properties of the polypropylene used in the system components will deteriorate with time, and this should be taken into account at the design stage by the application of suitable safety factors. In the opinion of the BBA, Q-Bic Plus, when used in accordance with this Certificate, will have a life of up to 60 years.

## 13 Reuse and recyclability

The units are made from polypropylene, which can be recycled.

## Installation

#### 14 General

The system should be installed in accordance with the Certificate holder's Instructions for installation of the Wavin Q-Bic Plus Śystem.

#### 15 Procedure

- 15.1 The installation site is excavated to the required depth dimensions and levels, ensuring that the excavation will allow installation of connecting pipework. Sufficient space is also necessary and must be maintained for reinstatement around the installed units. The base must be smooth and level without sharp drops or humps. Slopes must be cut to a safe angle or adequately supported, and safe access must be provided to allow personnel to enter the excavation.
- 15.2 The base must be inspected for soft spots in the formation; any present must be excavated and replaced with compacted granular fill material.
- 15.3 A minimum 100 mm thick bedding layer of coarse sand or aggregate is laid on the base and sides of the excavation. If required in attenuation systems, a layer of geotextile is laid to protect the impermeable geomembrane.
- 15.4 The geotextile is laid over the sand bedding and up the sides of the excavation. It is inspected for damage and the joints are checked. Joints between the adjacent sheets should be made by overlaps of 300 mm minimum (or in accordance with the manufacturer's instructions). Where a geomembrane is being used, such as in attenuation applications, it should be laid on a protection geotextile as specified and installed as above. The joints of the geomembrane should be sealed using the correct proprietary technique with overlaps in accordance with the manufacturer's recommendations. Jointing by welding is preferred. A second protective geotextile should then laid over the geomembrane prior to positioning the Q-Bic Plus units.
- 15.5 The Q-Bic Plus units are assembled and installed in accordance with the installation instructions. The Q-Bic Plus unit is mounted to the base plate to form a completed unit. The completed units are joined together by slotting the integrated connectors in to each other. Once all the units are configured in place, the side panels are fitted around the perimeter of the system.
- 15.6 Inlet, outlet and inspection connections are made to the installation using the connection plate, side flange adaptors and vertical flange adaptors.
- 15.7 The sides and top of the units are wrapped in geotextile or geomembrane. The overlap should be at least 0.5 m.
- 15.8 The installation is backfilled with Type 1 or 2 sub-base, or Class 6P (side fill only) selected granular material in accordance with the Manual of Contract Documents for Highway Works (MCHW), Volume 1. The backfill is compacted in 150 mm thick layers.
- 15.9 A coarse sand or aggregate protection layer, 100 mm thick, should be placed over the top of the units that have been wrapped. Backfilling is continued with:
- trafficked areas (eg car parks) Type 1 or 2 sub-base material compacted in 150 mm layers in accordance with the MCHW, Volume 1. Compaction plant over the top of the system must not exceed 2300 kg per metre width
- landscaped and non-trafficked areas selected as-dug material, of diameter less than 75 mm, compacted to 90% maximum dry density. Compaction plant over the top of the system must not exceed 2300 kg per metre width.
- 15.10 Pavement construction or landscaping over the system is completed.

# Technical Investigations

#### 16 Tests

Tests were carried out on the system and the results assessed to determine:

- long- and short-term resistance to loading
- impact resistance at 0°C and 20°C.

## 17 Investigations

- 17.1 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.
- 17.2 An assessment of the system was made in relation to material properties and design procedures.
- 17.3 A site visit was made to assess the practicability and ease of installation and connection.

# Bibliography

BS EN 752 : 2008 Drain and sewer systems outside buildings

BS EN ISO 9001: 2008 Quality management systems — Requirements

Manual of Contract Documents for Highway Works, Volume 1 Specification for Highway Works

# Conditions of Certification

#### 18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.
- 18.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.
- 18.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:
- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.
- 18.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.
- 18.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:
- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

18.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.