



Declaration of Performance N° Regulation (EU) 305/2011		
Unique identification code of the product-type	4S383G; 4S384G; 4S385G; S241G; S240G	
Identification of the product (Type, batch or serial number)	Solvent Cement	
Intended use	For use in the spigot and socket bonding of non-pressure thermoplastic pipe systems in PVC-U and ABS	
Contact	Wavin Registered Office Crow Edge Sheffield S36 4HG	
ACVP system	System 4	
<p><b>Declared Performances</b> based on harmonized standard BS EN 14680:2006. BSI 0086 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control under system 4 and issued the certificate of conformity of the factory production control.</p>		
Essential characteristics	Performance	hEN
Resistance to pull-out (shear strength)	$\geq 3.0$ MPa (N/mm <sup>2</sup> ) at 480h	EN 14680:2006 Clause 4.2
Tightness of bonded joints (Durability)	No leakage	EN 14680:2006 Clause 4.3
High temperature resistance of bonded joints (Durability)	No leakage	EN 14680:2006 Clause 4.3
<p>The performance of the product identified above is in conformity with the declared performance. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:</p>		
<p>place and date of issue</p> <p>June 2013</p>	<p>name and function</p> <p>Andrew Ryall Technical Manager</p>	<p>Signature</p> 