# **KG 2000**

Solid wall pipe system made with PP-MD

according to DIN 14758

## Application area:

KG 2000 is a solid wall pipe system with ring stiffness of SN 10 in the colour green. The pipe system fulfils all requirements for a modern sewage pipe system for private and municipal drainage. KG 2000 can be installed in drinking water protection zones and under heavy traffic LM1 (DIN EN 1991-2/NA) former SLW60. Installation is in accordance with DIN EN 1610 without any further specifics in installation depths from 0.5 m to 6.0 m. The Pipesystem KG 2000 can be used for the drainage of domestic, municipal and industrial waste water according to the chemical resistance.

## Product specifications:

- Nominal sizes: DN/OD110 DN/OD 500
- Range of fittings: bends, branches, double sockets, transitions and special fittings (see product range) in DN/OD110 – DN/OD 500 in green
- Material: Polypropylene with mineral additives (PP-MD)
- Ocolor: green
- Standards: DIN EN 14758
- Oconnections: push fit system with integrated socket
- O Sealing material: according to DIN EN 681-1; SBR, on request NBR
- Sealing reliability: tested at 2.5 bar pressure
- Chemical resistance: according to chemical resistance list, ISO/TR10358, DIN EN1852; pH 2-12

#### Installation conditions:

- Installation must be in accordance with DIN EN 1610
- OCompaction in layers of max. 30 cm height
- Grain sizes depend on nominal pipe diameter and grain properties according to DIN EN 1610
- Lower bedding layer according to Type I (100 150 mm), support angle of 90° and a cover of 150 mm
- Compaction according to DIN EN1610; depending on application Proctor ≥95%





# **KG 2000**



## System specifications:

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General	Diameter		DN/OD110 - DN/OD 500
	Material		PP-MD
	Ringstiffness (according to DIN EN ISO 9969)		≥10 kN/m²
Construction/Seals	System		solid wall pipe
		inside	smooth
		outside	smooth
	Connections		push fit
	Seal	standard	SBR
		on request	NBR
Static	Min. coverage		0.50 m
	Max. coverage		6.00 m
	Max. installation depth in groundwater		5.00m
	Traffic load		LM1 according to DIN EN 1991-2/NA, rather: SLW60 according to DIN 1072
Approvals and relevant standards	Product standard		DIN EN 1852
	Application standard		DIN EN 476
	Seal		DIN EN 681
	Installation		DIN EN 1610
	Guidelines		ATV-DWK-A 142 ATV-DWK-A 127 DWA-A 118 DWA-A 139 ZTV A-StB 97 ZTV E-StB 09

### Sealing system:

### The triple protection

To avoid sewageleakage and groundwater does not enter the pipes and the environment KG 2000 offers an excellent Sealing safety. The patented seal system of KG 2000 consists of a sleeve with a specially designed gasket bead and a gasket bead matched to it 3-fold lip seal element.

- 1 Tensioning and retaining lip: With the first lip, the tensioning and retaining lip, the sealing element shift-proof is fixed in the groove.
- (2) Wiper lip: The following wiper lip prevents penetration of dirt and sand.
- 3 Sealing lip: The sealing lip seals the pipe connection in the final analysis in perpetuity off.







#### **Smooth surfaces**

Very smooth inner pipe surfaces mean optimal hydraulics. The almost pore-free walls incrustations cannot be created. With each flow an ideal self-cleaning effect.

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